

Material - ASTM A176 Type 422

Standard Specification for Stainless and Heat Resisting Chromium Steel Plate, Sheet and Strip

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A176 Type 422 Stainless and Heat Resisting Chromium Steel Plate, Sheet and Strip

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Plate, Sheet and Strip

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.250	Annealing or Hardening + Tempering	
Silicon	Si %	0.500 max.		
Manganese	Mn %	0.500 - 1.000		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	11.000 - 12.500		
Nickel	Ni %	0.500 - 1.000		
Molybdenum	Mo %	0.900 - 1.250		
Vanadium	V %	0.200 - 0.300	Mechanical Properties	
Tungsten	W %	0.900 - 1.250	Tensile Strength in Mpa	-
Iron	Fe %	Balance	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRC	24 max.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4935	DIN	Germany	Casting
SUH 616	JIS	Japan	Bar and Wire
20 VNiMoCr 120	STAS	Romania	Casting
S 42100	UNS	USA	Casting
X 20 CrMoWV 12-1	DIN	Germany	Casting
422	AISI	USA	Bar, Wire, Shapes and Forging
A743 CA28MWV	ASTM	USA	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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